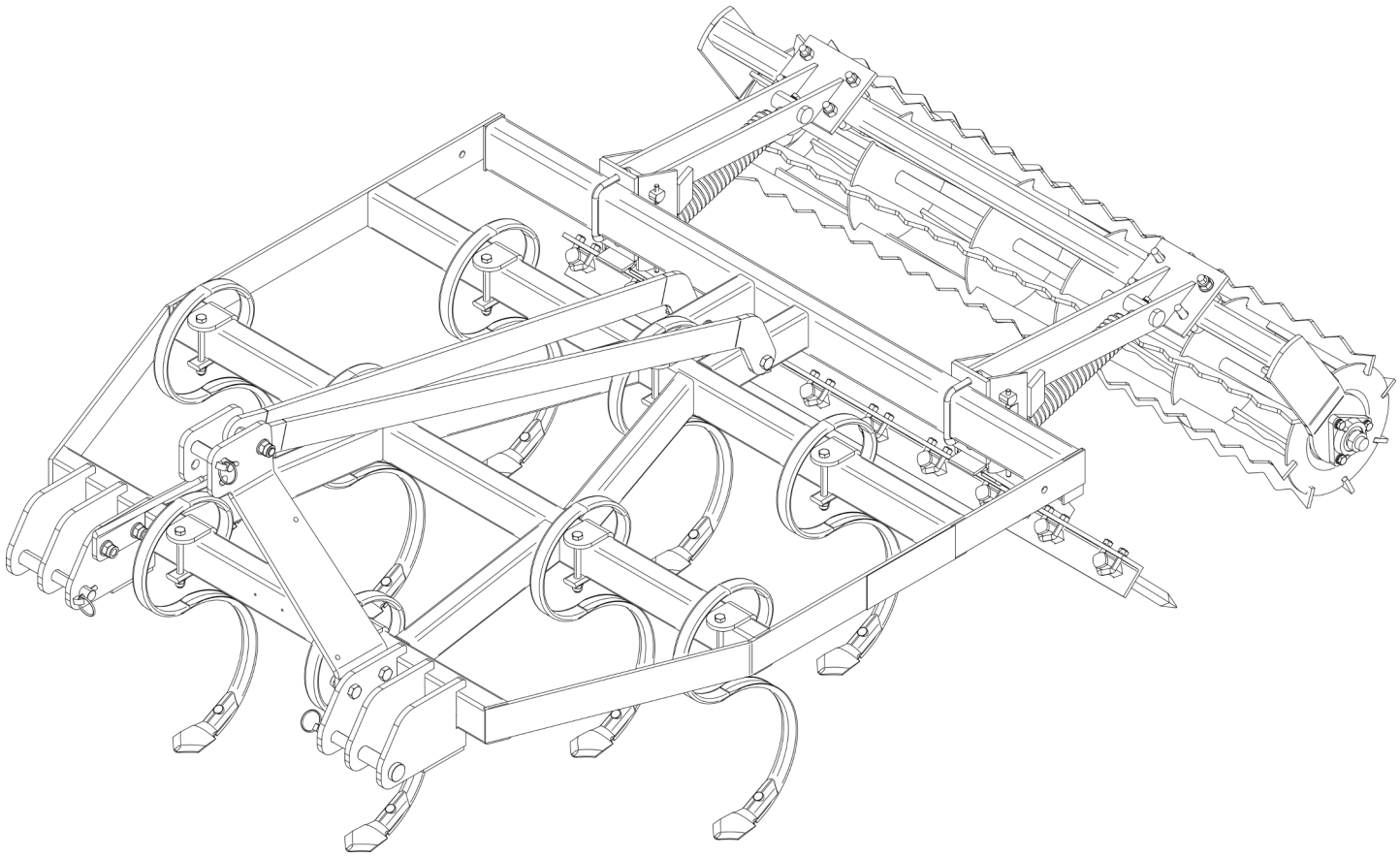
Field Cultivator

TRFC Series



Operator's Manual

Rel. 11/26

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TO THE DEALER:

Assembly and proper installation of this product is the responsibility of the Tar River dealer. Read manual instructions and safety rules. Make sure all items on the Dealer's Pre-Delivery and Delivery Check Lists in the Owner's/Operator's Manual are completed before releasing equipment to the owner.

TO THE OWNER:

Read this manual before operating your Tar River equipment. The information presented will prepare you to do a better and safer job. Keep this manual handy for ready reference. Require all operators to read this manual carefully and become acquainted with all the adjustment and operating procedures before attempting to operate. Replacement manuals can be obtained from your selling dealer. The equipment you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the unit as specified. Observe all safety information in this manual and safety decals on the equipment. For service, your authorized Tar River dealer has trained mechanics, genuine Tar River service parts, and the necessary tools and equipment to handle all your needs. Use only genuine Tar River service parts. Substitute parts will void the warranty and may not meet standards required for safe and satisfactory operation.

Record your implement model and serial number in the space provide below. Your dealer will need this information to give you prompt, efficient service.

Model Number: _____

Serial Number: _____

Date Purchased: _____

TO THE DEALER: Part 1 of 2

Assembly and proper installation of this product is the responsibility of the Belco Resources Dealer. Read manual instructions and safety rules. Make sure all items on the Dealer's Pre-Delivery List and Owners Check List in the Owner's/Operator's Manual are completed before releasing equipment to the owner.



NOTE: The machine must by inspected thoroughly by the dealer prior to delivery of machine to owner. Place a check mark in the box beside each item checked. Contact Belco Recourses Equipment of any damages, issues or shortages to the machine.

Pre-Delivery Checklist - Dealer

- ☐ **Gearbox oil level**
- ☐ **Check all fluids, hydraulic, gear oil, etc.**
- ☐ **Grease fittings properly lubricated**
- ☐ **Guards, shields, attachments securely fastened**
- ☐ **All hardware tightened**
- ☐ **Condition and tension of V-belts (if applicable)**
- ☐ **Blades properly installed, blade hardware tightened to proper torque specifications**
- ☐ **PTO attached to the machine (if applicable)**
- ☐ **All decals are clean, legible and in proper location**
- ☐ **Operator's Manual on machine**

Model #: _____ **Serial #:** _____

Inspected by (Initials): _____ **Date:** _____

TO THE DEALER: Part 2 of 2

Dealer is to review the following items to the owner. Place a check mark in the box beside each item reviewed.

Checklist - Owner

- ☐ **Correct attachment of machine to tractor**
- ☐ **Safe operation of the machine**
- ☐ **Importance of regular lubrication, maintenance and inspection**
- ☐ **Troubleshooting**
- ☐ **Replacing broken or worn parts (importance of using only OEM parts)**
- ☐ **Servicing the machine**
- ☐ **Storage**
- ☐ **Warranty**
- ☐ **Encourage owner to read and understand the Operator's Manual before operating the machine**
- ☐ **Encourage owner to fill out the "Warranty Registration", online warranty@br-equipment.com**

Purchase Date:	_____	**Delivery Date:**	_____
Model #:	_____	**Serial #:**	_____
Dealer Signature	_____	**Date:**	_____
Customer Signature	_____	**Date:**	_____

TO THE OWNER:

Read this manual before operating your Belco Resources equipment. The information presented will prepare you to do a better and safer job. Keep this manual handy for ready reference. Require all operators to read this manual carefully and become acquainted with all the adjustment and operating procedures before attempting to operate. Replacement manuals can be obtained from your selling dealer. The equipment you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the machine as specified. Observe all safety information in this manual and safety decals on the equipment. For service, your authorized Belco Resources dealer has trained mechanics, genuine Belco Resources service parts, and the necessary tools and equipment to handle all your needs. Use only genuine Belco Resources service parts. Substitute parts will void the warranty and may not meet standards required for safe and satisfactory operation.

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Technical Specifications

Thank you for purchasing your Tar River Field Cultivator. Create perfect seedbeds every time with Tar River Field Cultivator. Tilling, leveling and finishing can be accomplished in a single pass saving fuel and money. The Tar River Field Cultivator is available in 6’ and 8’ models.

The Tar River Field Cultivator is the ideal tool for working row-crop fields, bedded fields, orchards, vineyard, arena grooming and many other tillage applications.

Technical Specifications

Model:	TRFC-72	TRFC-96
S-Tines	**12**	**15**
Harrows	**12**	**16**
Transport Width	**72”**	**96”**
Weight	**585 lbs.**	**950 lbs.**

Important Safety Information

Safety

It is important that you read the entire manual and to become familiar with this product before you begin using it. This product is designed for certain applications only. The manufacturer cannot be responsible for issues arising from modification. We strongly recommend this product not be modified and /or used for any application other than that for which it is designed. If you have any questions relative to a particular application, DO NOT use the product until you have first contacted us to determine if it can or should be performed on the product.

Read and understand this manual and all safety signs before operating and maintaining . Review the safety instructions and precautions annually.

Safety Signal Words

TAKE NOTE! This safety alert symbol found though out this manual is used to call you attention to instructions involving you personal safety and the safety of others. Failure to follow these instructions can result in injury or death.



This symbol means:
Attention!
Become alert!
Your safety is involved!

Note the use of the signal words, **DANGER, WARNING and CAUTION** with the safety messages. The appropriate signal word for each has been selected using the following guidelines:



DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.



WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Important Safety Information

General Safety Guidelines

Safety of the operator is one of the main concerns in designing and developing a new piece of equipment. Designers and manufacturers build in as many safety features as possible. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury, study the following precautions and insist those working with you, or for you, follow them.

Replace any **DANGER, WARNING, CAUTION** or instruction safety decal that is not readable or is missing. Location of such decals are indicated in this manual. Do not attempt to operate this equipment under the influence of drugs or alcohol.

Review the safety instructions with all users annually.

This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. **Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.**

To prevent injury of death, use a tractor equipped with a Roll Over Protection System (ROPS). Do not paint over, remove or deface any signs or warning decals on your equipment. Observe all safety signs and practice the instructions on them.

Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question - **Don't try it!**



Safety Decal Care

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or have become illegible.
- Replaced parts that displayed a safety sign should also display the current safety sign
- Safety signs are available from your Distributor or Dealer Parts Department or the factory.

Important Safety Information

How to Install Safety Signs

- Be sure that the installation area is clean and dry.
- Decide on the exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
- Small air pockets can be pierced with a straight pin and smoothed out using the piece of decal backing paper.



Before Operation

- Carefully study and understand this manual.
- Do not wear loose-fitting clothing, which may catch in moving parts.
- Always wear protective clothing and substantial shoes.
- Assure that all tires are inflated evenly.
- Give the machine a visual inspection for any loose bolts, worn parts or cracked welds, and make necessary repairs. Follow the maintenance safety instructions included with this manual.
- Be sure that there are no tools lying on or in the equipment.
- Do not use the machine until you are sure that the area is clear, especially of children and animals.
- Don’t hurry the learning process or take the machine for granted. Ease into it and become familiar with your new equipment.
- Practice operation of your equipment and its attachments. Completely familiarize yourself and other operators with its operation before using.
- Use a tractor equipped with a Roll Over Protection System (ROPS) and fasten your seat belt prior to starting engine.
- The manufacturer does not recommend usage of tractor with ROPS removed.
- Move tractor wheels to the widest recommended settings to increase stability.
- Securely attach to towing unit. Use a high strength, appropriately sized hitch pin with a mechanical retainer and attach safety chain.
- Do not allow anyone to stand between the tongue or hitch and the towing vehicle when backing up to the equipment.

Important Safety Information



During Operation

- Children should not be allowed on the product.
- Clear the area of small children and bystanders before moving the machine.
- If using a towing unit, securely attach machine by using a hardened 3/4" pin, a metal retainer, and safety chains if required. Shift towing unit to a lower gear before going down steep downgrades, thus using the engine as a retarding force. Keep towing vehicle in gear at all times. Slow down for corners and rough terrain.
- Make sure you are in compliance with all local and state regulations regarding transporting equipment on public roads and highways. Lights and slow moving signs must be clean and visible by overtaking or oncoming traffic when machine is transported.
- Beware of bystanders, **particularly children!** Always look around to make sure that it is safe to start the engine of the towing vehicle or move the machine. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
- **NO PASSENGERS ALLOWED!** Do not carry passengers anywhere on, or in, the tractor or equipment, except as required for operation.
- Keep hands and clothing clear of moving parts.
- Do not clean, lubricate or adjust your equipment while it is moving.
- When halting operation, even periodically, set the tractor or towing vehicle brakes, disengage the PTO, shut off the engine and **remove the ignition key.**
- Be especially observant of the operating area and terrain. Watch for holes, rocks or hidden hazards. Always inspect the area prior to operation.
- **DO NOT** operate near the edge of drop-offs or banks.
- **DO NOT** operate on steep slopes as overturns may result.
- Operate up and down (not across) intermediate slopes. Avoid sudden starts and stops.



Warning: Never backup with the machine on the ground! This will cause damage to the machine. *Always* lift the machine high enough to clear the ground before backing up.

Important Safety Information



Highway and Transport Operations

- Adopt safe driving practices.
- Keep the brake pedals latched together at all times. **Never use independent braking with machine in tow as loss of control and/or upset of machine can result.**
- Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure. Keep speed at a minimum.
- Reduce speed prior to turns to avoid the risk of overturning.
- Avoid sudden uphill turns on steep slopes.
- Always keep the tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
- Do not drink and drive!
- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
- Use approved accessory lighting flags and necessary warning devices to protect operators of other vehicles on the highway during daylight and nighttime transport. Various safety lights and devices are available from your dealer.
- The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway and marking requirements.
- When driving the tractor and equipment on the road or highway under 40 kph (20 mph) at night or during the day, use the amber warning lights and a slow moving vehicle (SMV) identification emblem.
- Plan your route to avoid heavy traffic.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc.
- Be observant of bridge loading ratings. Do not cross bridges rated at lower than the gross weight at which you are operating.
- Watch for obstructions overhead and to the side while transporting.
- Always operate in a position to provide maximum visibility at all times. Make allowances for increased length and weight of the equipment when making turns, stopping the machine, etc.
- Pick the most level route when transporting across fields. Avoid the edges of ditches or gullies and steep hillsides.
- Be extra careful when working in inclines.

Important Safety Information



Highway and Transport Operations

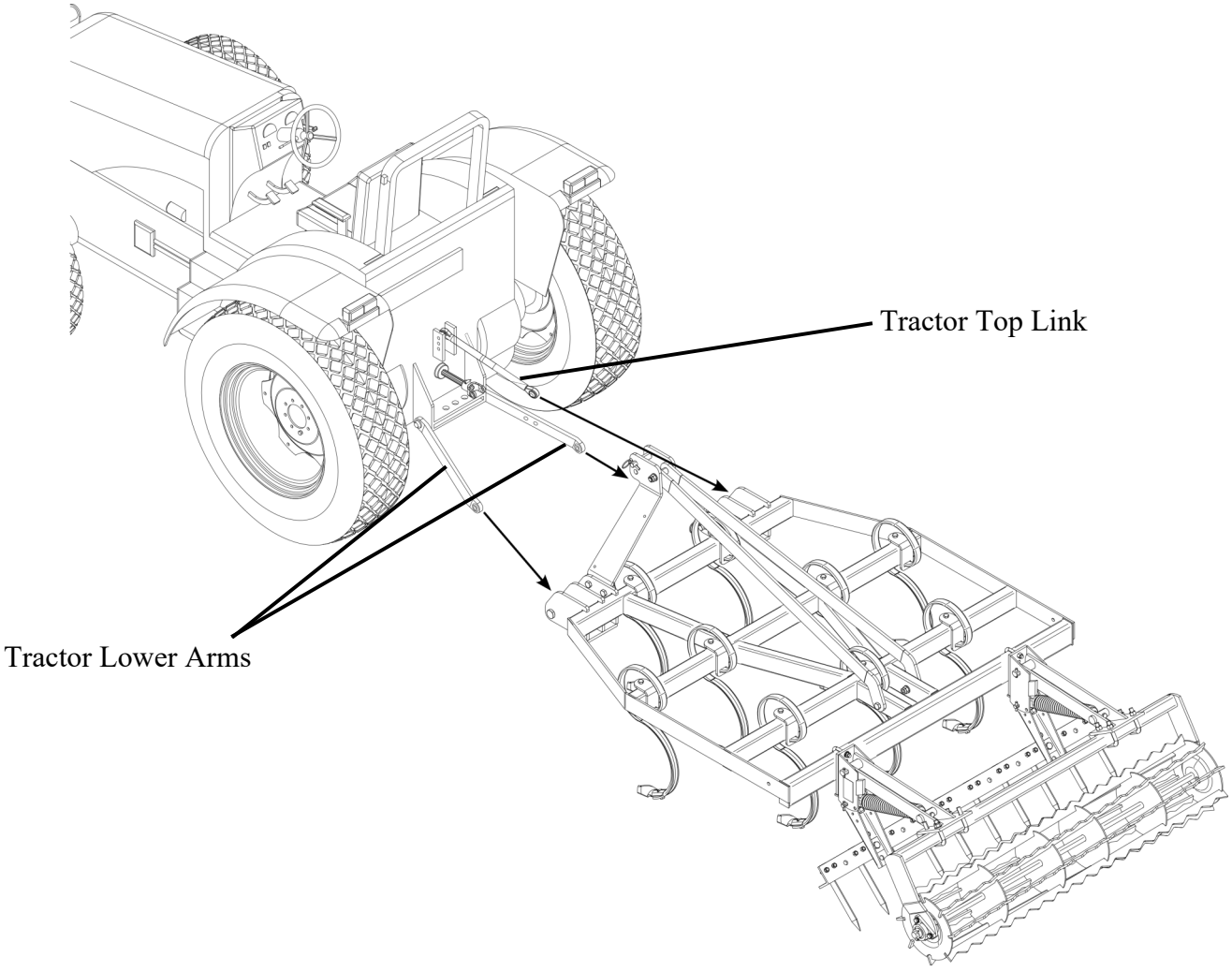
- Maneuver the tractor or towing vehicle at safe speeds.
- Avoid overhead wires or other obstacles. Contact with overhead lines could cause serious injury or death.
- Avoid loose fill, rocks and holes, they can be dangerous for equipment operation or movement.
- Allow for machine length when making turns,
- Operate the towing vehicle from the operator's seat only.
- Never stand alongside of machine with engine running or attempt to start engine and/or operate machine while standing alongside of machine.
- Never leave running equipment attachments unattended.
- As a precaution, always recheck the hardware on equipment following every 100 hours of operation. Correct all problems. Follow the maintenance safety procedures.

Attaching to Tractor

Warning: When attaching the machine, *Never* allow anyone to stand between the machine and the tractor. Serious injury or death can occur!

Attaching the Machine

- Back up the tractor to the machine , while lining up the lower tractor links to the machine lower pins.
- Stop the engine, set the brake and remove the key from the tractor and block the tractor tires.
- Secure the lower tractor arms to the wood chipper lower pins with lynch pins.
- Attach the tractor top link to the machine with the top link pin and r-clip.
- Adjust the tractor sway bars/chains to center the machine and remove excess sway.
- Adjust lower links and top link so that the machine is level.
- Operate the tractor hydraulic controls very slowly up and down. There should be no contact between the machine or any part of the tractor. Failure to check clearance can result in damage to the machine, tractor (especially the tires) and possible injury to the operator. Maintain no less than 6” of clearance between the machine, tractor and tractor tires throughout the complete range of motion.



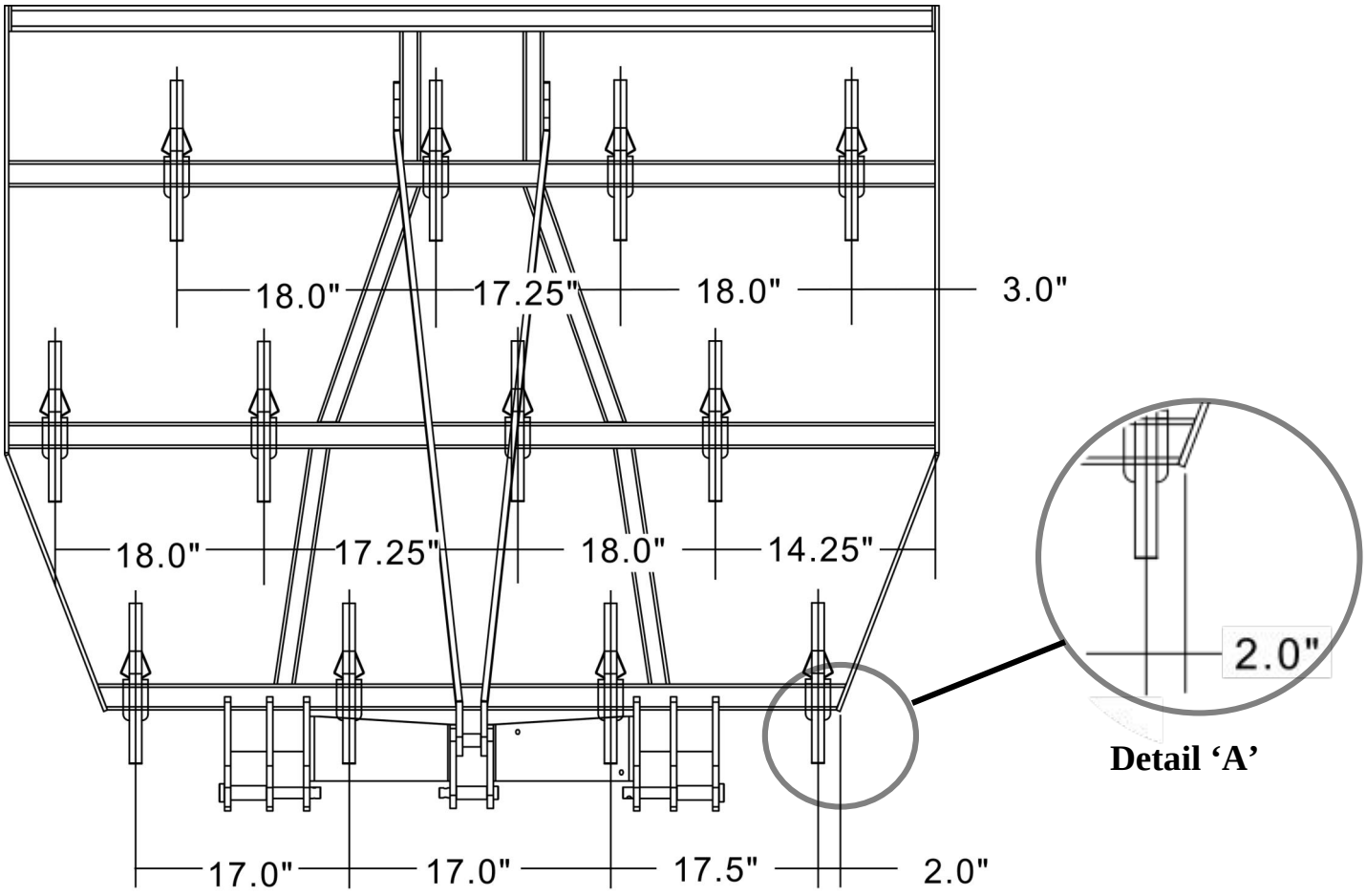
Set Up

Tine Spacing TRFC-72

NOTE: Begin each row from the LH side of frame.

- Front Row: Set first tine assembly 2.0” from the outside of frame as shown in Detail “A”. Set remaining tine assemblies to dimensions shown below.
- Middle row: Set first tine assembly to 14.25 from inside of frame to the middle of the tine assembly. Set remaining tine assemblies to dimensions shown below.
- Rear row: Set first tine assembly to begin on LH side of frame and place first tine assembly 18.5” from inside of frame to center of tine assembly. Set remaining tine assemblies to dimensions shown below.
- When all tine assemblies set in place, tighten to proper specs.

NOTE: Tine to tine spacing is measured from center to center. Dimensions are approximate due to the layout of the machine. Use best judgment when spacing to get as close to suggested dimensions as possible.



Detail ‘A’

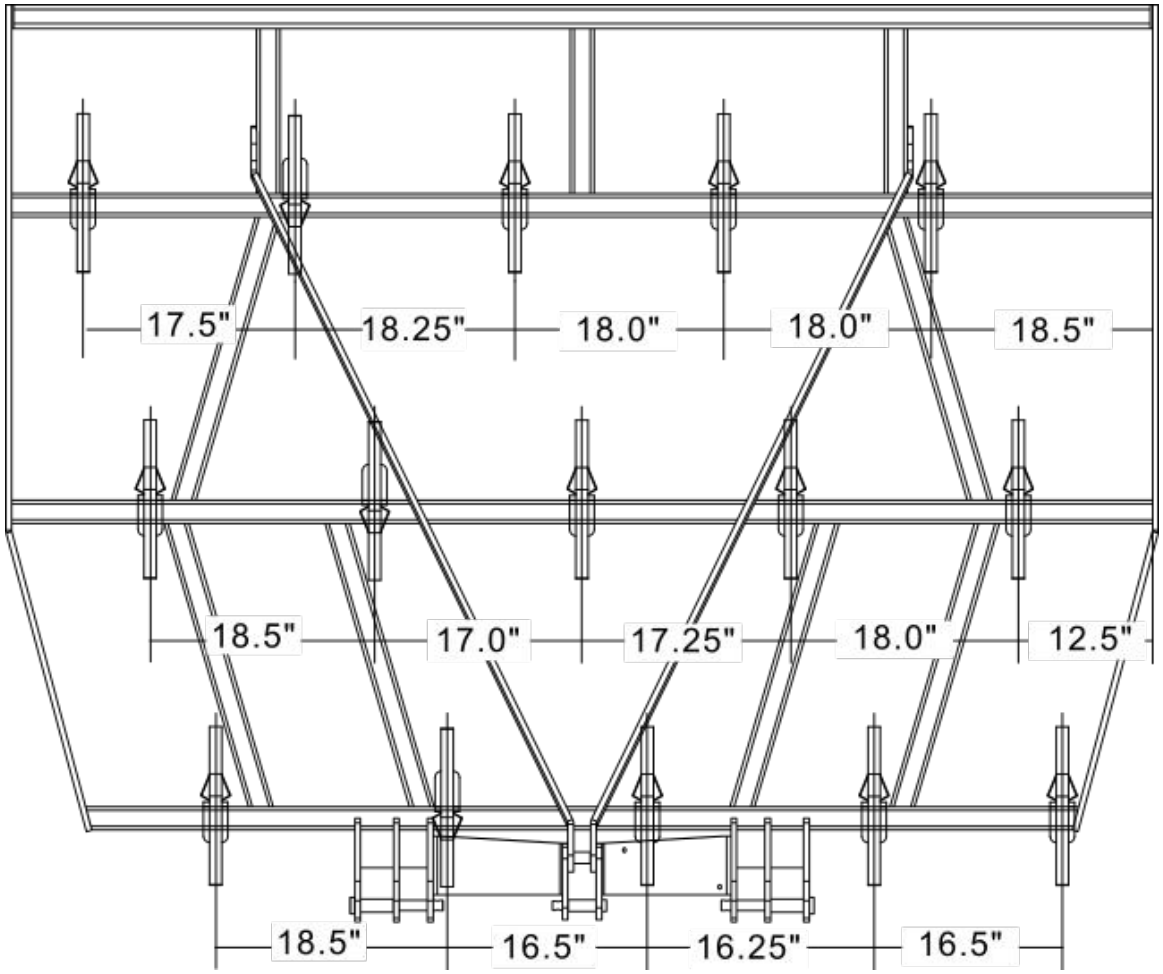
Set Up

Tine Spacing TRFC-96

NOTE: Begin each row from the LH side of frame.

- Front Row: Set first tine assembly as far left as possible with out resting on weld. Set remaining tine assemblies to dimensions shown below.
- Middle row: Set first tine assembly to 12.5” from inside of frame to the middle of the tine assembly. Set remaining tine assemblies to dimensions shown below.
- Rear row: Set first tine assembly to begin on LH side of frame and place first tine assembly 18.5” from inside of frame to center of tine assembly. Set remaining tine assemblies to dimensions shown below.
- When all tine assemblies set in place, tighten to proper specs.

NOTE: Tine to tine spacing is measured from center to center. Dimensions are approximate due to the layout of the machine. Use best judgment when spacing to get as close to suggested dimensions as possible.



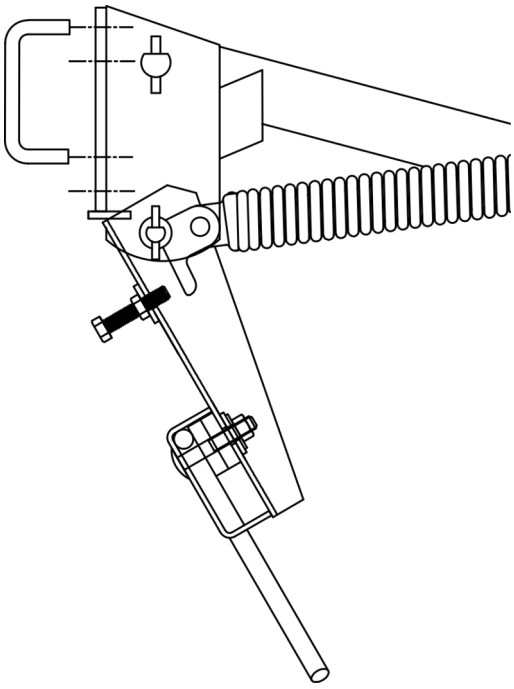
Set Up

Working Depth

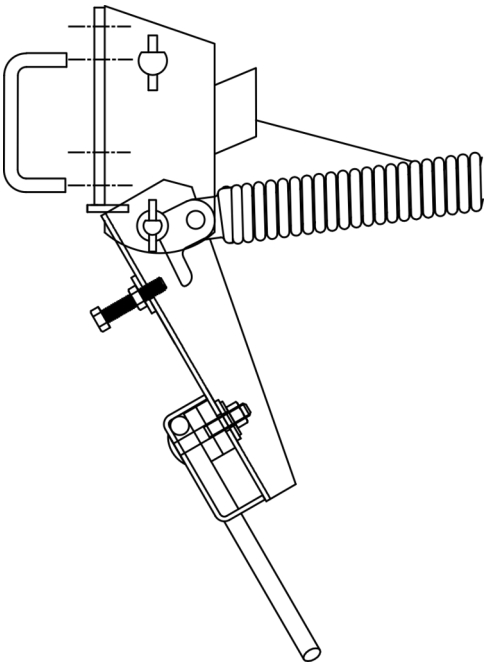
Position 1 - This setting is the normal S-tine working depth of 2-4 inches.

Position 2 - This setting is the deeper S-tine working depth of 4-6 inches.

Position 1
First and Third Holes



Position 2
Second and Forth Holes



Set Up

Leveling Bar

The Leveling Bar is designed to improve soil leveling capabilities of the Field Cultivator. Spring pressure can be increased to improve ground leveling by tightening the adjustment screw, “B”. Spring pressure can be decreased by loosening the adjustment screw, “B”.

Adjusting Pressure

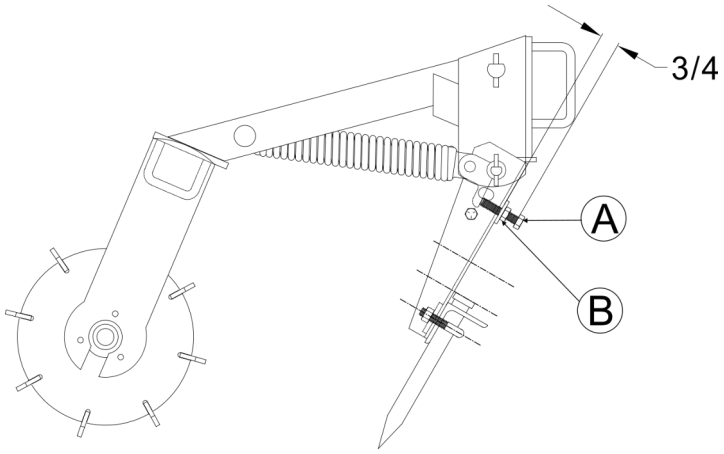
Loosen locknut, “B”.

NOTE: The initial spring tension of Screw “A” should be 3/4”.

Increase spring pressure: Turn screw, “A” clockwise.

Decrease spring pressure: Turn screw, “A” counter-clockwise.

Once adjustment is completed, tighten lock nut “B”.

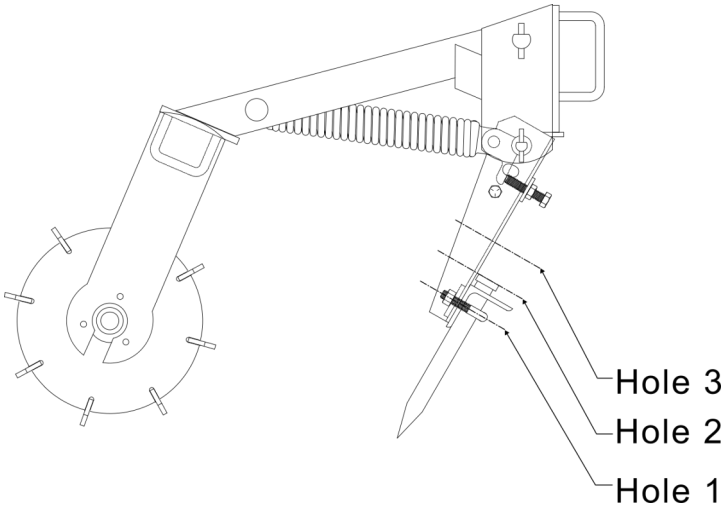


Working Depth

Hole Position 1: Normal S-tine working depth, 2-4 inches.

Hole Position 2: Deeper S-tine working depth, 4-6 inches.

Hole Position 3: Deepest S-tine working depth, 6-8 inches.

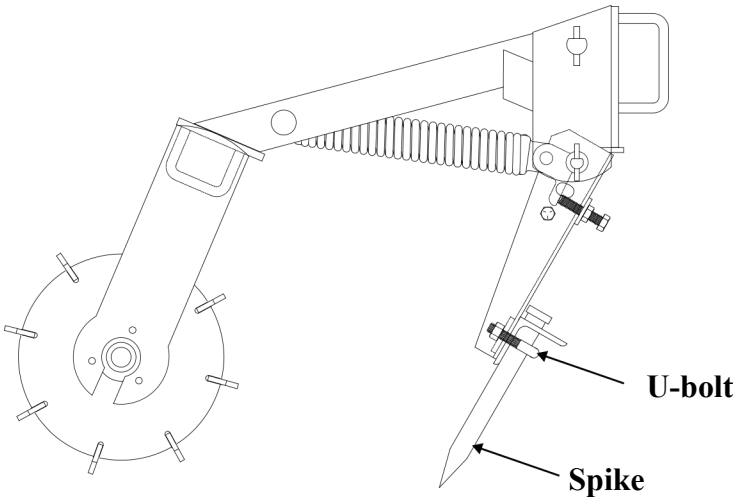


Set Up

Adjusting Spike Depth

Worn spikes require adjusting for proper operation. Check periodically for wear and damage. Replace spikes as necessary.

- Loosen the U-bolt on each worn or spike.
- Set the spike in the desired position, level with other spikes.
- Re-tighten U-bolts to proper specifications.



Set Up

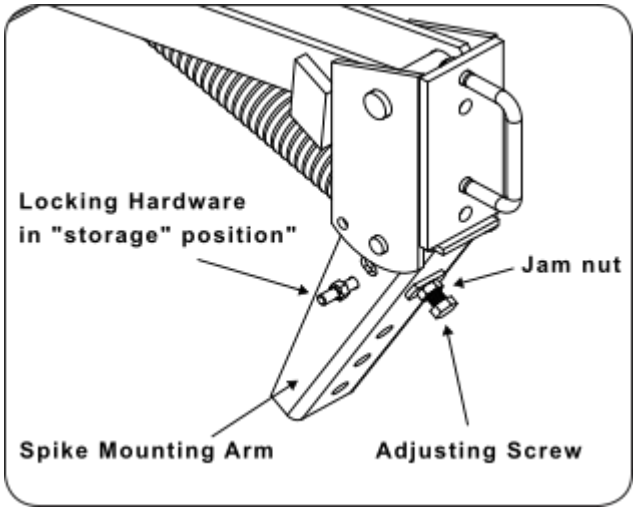
Warning! Stored Energy Hazard! Spike Leveling Arms are spring loaded and can cause serious injury. Care must be taken when disassembling. Keep hands and fingers away from pinch points.

Locking Leveling Bar

Some conditions require the Spike Mounting Arm to be locked in the up position, such as high concentration of debris or when less tillage is desired. In this position, the spikes will not be in contact with the ground.

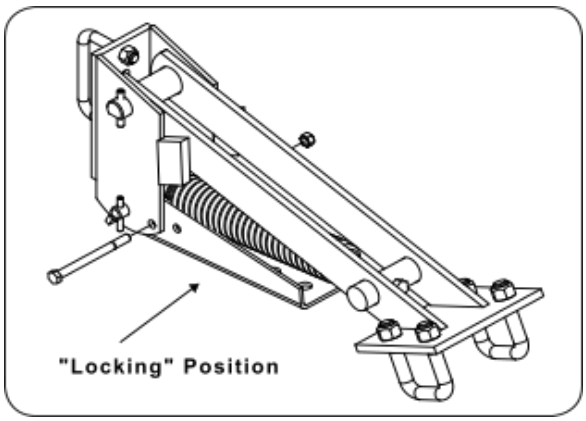
To Lock the Leveling Bar:

Step 1: It is necessary to release spring tension. Loosen the jam nut and turn the adjusting screw until a gap of approximately 2-3/8" is achieved. As an option, the jam nut and adjusting screw can be removed. Store in a safe location for future use.



Spike Mounting Arm in lowered position

Step 2: Remove the hex bolt and nut from the Spike Mounting Arm. Lift the Spike Mounting Arm until the holes line up as shown in figure below.
Re-attach hardware to lock in place.



Spike Mounting Arm in locked position

Maintenance & Storage

Maintenance

Perform periodical maintenance to prevent damage and extend the life of the machine.

Lubricate the bearings on either side of the roller, preferably using a grease gun. Prior to adding grease, clean the grease fittings, removing any previous accumulation of grease and dirt. Also, check the grease fitting for damage and replace as necessary. After the lubricating has been performed, excessive grease should be removed in order to limit dirt adherence.

1 Hour	Check all fasteners and hardware including set screws in sprockets and bearing collars and re-tighten as necessary.
8 Hours	Grease bearings on roller and apply grease to torsion bar wheel mechanism.
As needed:	Remove any crop residue, grasses, weeds, or debris wrapped around shaft discs or rollers. This can cause bearings to overheat and lead to premature failure.
Always:	Protect the machine from weather. NEVER leaver fertilizer in hopper. Do not leave seed in hopper for more than 24 hours. Remove all fertilizer and

Storage

Once the work is finished, the machine should be thoroughly cleaned and washed. Machine should be stored in a covered shelter, on a flat hard surface.

After performing the cleaning and drying of the machine, check the general mechanical/structural condition of the machine. Repair or replace damaged or worn parts. If any parts require replacing, use OEM parts only to avoid voiding the machine's warranty.

Assembly
Torque Specifications

Torque Specifications for Common Bolt Sizes

Inches		Bolt Head Identification						Metric		Bolt Head Identification					
		Grade 2		Grade 5		Grade 8				Class 5.8		Class 8.8		Class 10.9	
Bolt size (inches)	Thread pitch	N.m	ft-lb	N.m	ft-lb	N.m	ft-lb	Bolt size (metric)	Thread pitch	N.m	ft-lb	N.m	ft-lb	N.m	ft-lb
1/4"	20	7	5	11	8	16	12	M5	0.08	4	3	6	4	9	7
1/4"	28	8	6	13	10	19	14	M6	1	6	4	10	7	15	11
5/16"	18	15	11	24	17	33	25	M8	1.25	16	12	25	18	36	27
5/16"	24	17	13	26	19	37	27	M8	1	17	13	26	19	38	28
3/8"	16	27	20	42	31	59	44	M10	1.5	31	23	48	35	71	52
3/8"	24	31	23	47	35	67	49	M10	1.25	33	24	51	38	75	55
7/16"	14	43	32	67	49	95	70	M10	1	35	26	53	39	78	58
7/16"	20	48	36	75	55	106	78	M12	1.75	54	40	84	62	123	91
1/2"	13	66	48	102	75	144	106	M12	1.5	56	41	87	64	128	94
1/2"	20	75	55	115	85	163	120	M12	1.25	59	44	90	66	133	98
9/16"	12	95	70	147	109	208	154	M14	2	84	62	133	98	195	144
9/16"	18	106	79	164	121	232	171	M14	1.5	94	69	142	105	209	154
5/8"	11	132	97	203	150	287	212	M16	2	131	97	206	152	302	223
5/8"	18	149	110	230	170	325	240	M16	1.5	141	104	218	161	320	236
3/4"	10	233	172	361	266	509	376	M18	2.5	181	133	295	218	421	310
3/4"	16	261	192	403	297	569	420	M18	2	196	145	311	229	443	327
7/8"	9	226	167	582	430	822	606	M18	1.5	203	150	327	241	465	343
7/8"	14	249	184	642	473	906	668	M20	2.5	256	189	415	306	592	437
1"	8	339	250	873	644	1232	909	M20	1.5	288	212	454	335	646	476
1"	12	371	273	955	704	1348	995	M22	2.5	344	254	567	418	807	595
1-1/8"	7	480	354	1077	794	1746	1288	M22	1.5	381	281	613	452	873	644
1-1/8"	12	539	397	1208	891	1958	1445	M24	3	444	327	714	526	1017	750
1-1/4"	7	677	500	1519	1120	2463	1817	M24	2	488	360	769	567	1095	808
1-1/4"	12	750	553	1682	1241	2728	2012	M27	3	656	484	1050	774	1496	1103
1-3/8"	6	888	655	1992	1469	3230	2382	M27	2	719	530	1119	825	1594	1176
1-3/8"	12	1011	746	2268	1673	3677	2712	M30	3.5	906	668	1420	1047	2033	1499
1-1/2"	6	1179	869	2643	1949	4286	3161	M30	2	1000	738	1600	1180	2250	1659
1-1/2"	12	1326	978	2974	2194	4823	3557	M36	4	1534	1131	2482	1830	3535	2607

Notes:

This chart is an approximate estimate of torque values.

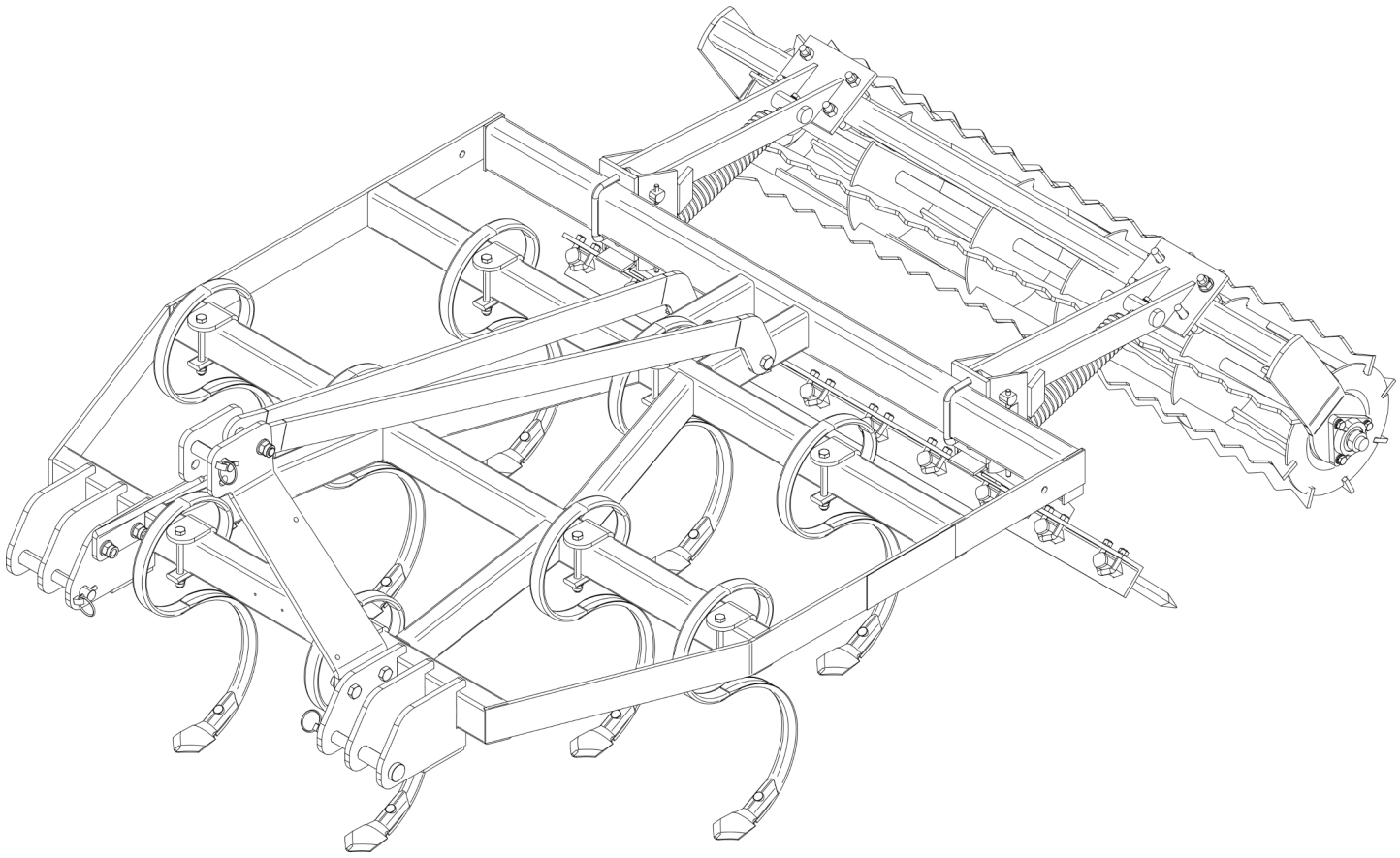
Always tighten hardware to these values unless a different torque value or tightening procedure is listed for a specific application.

Fasteners must always be replaced with the same grade as specified in the manual.

Always use the proper tool for tightening hardware: SAE for SAE hardware and Metric for Metric hardware.

Field Cultivator

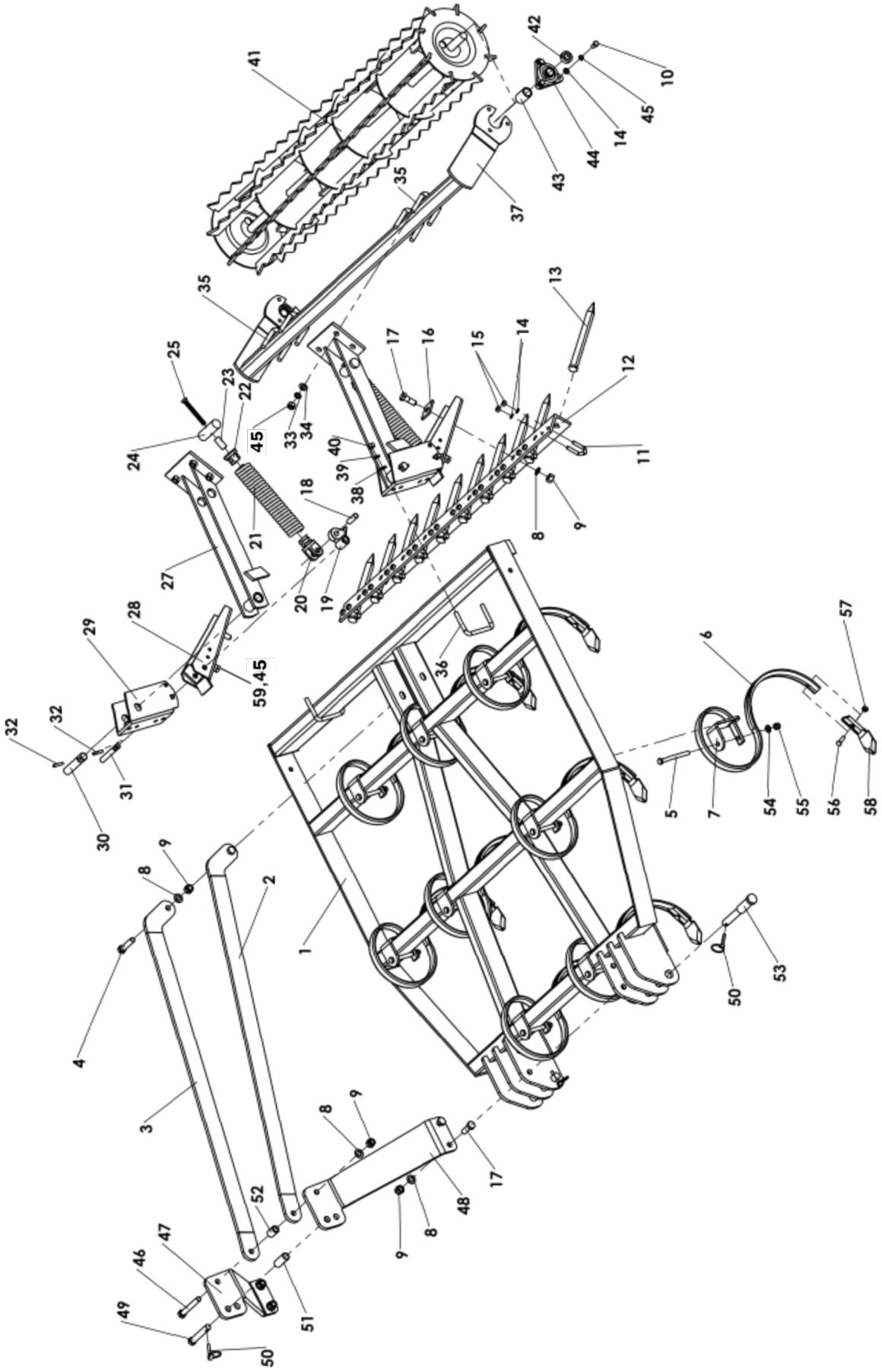
TRFC Series



Parts Manual

Rel. 11/26

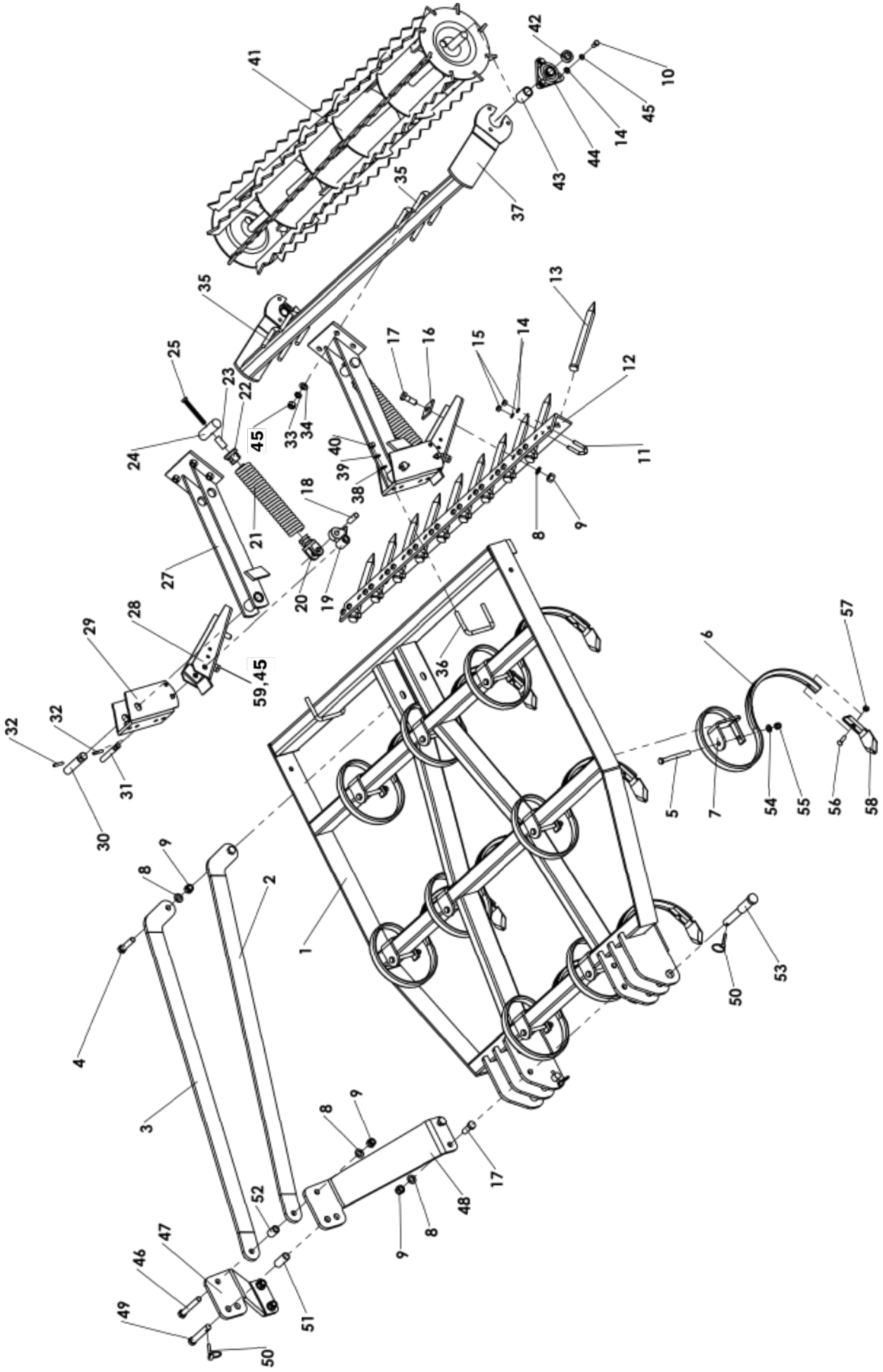
TRFC Assembly



TRFC Assembly

Item	Part #	Description	Qty.
1	TRFC10001	Main frame TRFC-72	1
	TRFC10002	Main frame TRFC-96	1
2	TRFC10003	Rear brace lift arm right TRFC-72	1
	TRFC10004	Rear brace lift arm right TRFC-96	1
3	TRFC10005	Rear brace lift arm left TRFC-72	1
	TRFC10006	Rear brace lift arm left TRFC-96	1
4	BM162070FT 8.8	Bolt HH M16-2.0x70 8.8 Full thread	2
5	BM12175120	Bolt HH M12-1.75x120	11/15
6	TRFC10007	S-tine	12/15
7	TRFC10008	S-tine mounting plate	12/15
8	FW16	Washer flat M16	9/11
9	LNM1620	Nut locking M16-2.0	9/11
10	BM101525	Bolt HH M10-1.5x25	6
11	TRFC10009	U-bolt M10-1.5	12/16
12	TRFC10010	Spike mounting plate TRFC-72	1
	TRFC10011	Spike mounting plate TRFC-96	1
13	TRFC10012	Spike	12/16
14	FW10	Washer flat M10	30/38
15	LNM1015	Nut locking M10-1.5	24/32
16	LFW16	Large flat washer	2/4
17	BM162045	Bolt HH M16-2.0x45	6/8
18	TRFC10014	Pin Ø16x47mm	2/4
19	TRFC10015	Spring coupler	2/4
20	TRFC10016	Lower spring mounting bracket	2/4
21	TRFC10017	Spring	2/4
22	TRFC10018	Upper spring mounting bracket	2/4
23	TRFC10019	Bushing	2/4
24	TRFC10020	Roll pin Ø32x96mm	2/4
25	BM1215100	Bolt HH M12-1.5x100	2/4
26			
27	TRFC10021	Connection arm	2/4
28	TRFC10022	Spike mounting arm	2/4
29	TRFC10023	Link bracket	2/4
30	TRFC10024	Pin Ø25x115mmm	2/4
31	TRFC10025	Pin Ø16x110mm	2/4
32	TRFC10026	Roll pin Ø8mm	4/8
33	LW12	Washer lock M12	8/16
34	FW12	Washer flat M12	8/16

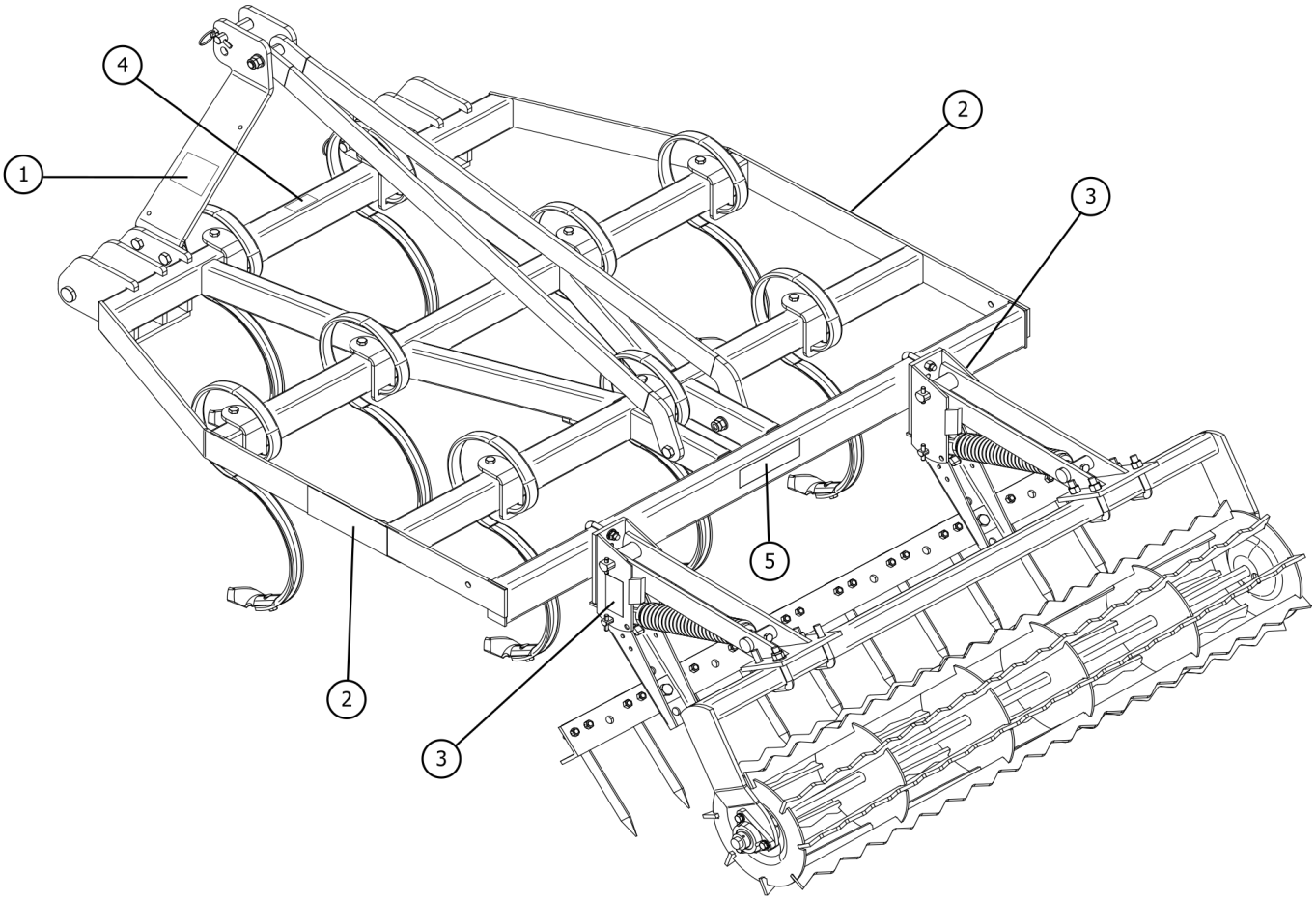
TRFC Assembly



TRFC Assembly

Item	Part #	Description	Qty.
35	TRFC10027	U-bolt W82xL108xØ12	4/8
36	TRFC10028	U-bolt W131xL85xØ12	2/4
37	TRFC10029	Roller mounting frame TRFC-72	1
	TRFC10030	Roller mounting frame TRFC-96	1
38	FW12	Washer flat M12	4/8
39	LW12	Washer lock M12	4/8
40	NM1215	Nut HH M12-1.5	4/8
41	TRFC10031	Roller TRFC-72	1
	TRFC10032	Roller TRFC-96	1
42	TRFC10033	Bushing	2
43	TRFC10034	Spacer	2
44	TRFC10035	Bearing assembly FT205	2
45	LW10	Washer lock M10	6
46	BM1620110	Bolt HH M16-2.0x110	2
47	TRFC10036	Hitch arm left, TRFC	1
48	TRFC10037	Hitch arm right, TRFC	1
49	TRFC10038	Top link pin	1
50	LYNPN08	Lynch pin Ø8	3
51	TRFC10040	Cat. 2 adapter bushing	1
52	TRFC10041	Upper spacer	1
53	TRFC10042	Lower stepped hitch pin	2
54	FW12	Washer flat M12	11/15
55	LNM1215	Nut locking M12-1.75	11/15
56	TRFC10043	Special flat head square neck bolt M10-1.5x35	11/15
57	NM1215	Nut HH M10-1.5	11/15
58	TRFC10044	Shovel	11/15
59	BM1217545	Bolt HH M12-1.75x45	2/4

Decals



Decals

Item	Part #	Description	Qty.
1	D1350	Decal Caution “To avoid serious injury”	1
2	D1015	Decal Logo “Tar River Implements”	2
3	9270112	Decal Caution “To avoid crushing”	2
4	NA	Serial Tag	1
5	TRFC-72	Decal Model # “TRFC-72”	1
	TRFC-96	Decal Model # “TRFC-96”	1

Warranty

LIMITED WARRANTY

Belco Resources Equipment warrants to the original purchaser of any new piece of machinery from Belco Resources Equipment, purchased from an authorized Belco Resources Equipment dealer, that the equipment be free from defects in material and workmanship for a period of one (1) year for non-commercial, state, and municipalities' use, ninety (90) days for commercial use from date of retail sale. Warranty for rental purposes is thirty (30) days. The obligation of Belco Resources Equipment to the purchaser under this warranty is limited to the repair or replacement of defective parts.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of purchase of such part or to the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Belco Resources Equipment dealer during regular working hours. Belco Resources Equipment reserves the right to inspect any equipment or parts, which are claimed to have been defective in material or workmanship.

This limited warranty does not apply to and excludes wear items such as shear pins, tires, tubes knives, blades or other wear items. Oil or grease is not covered by this warranty.

All obligations of Belco Resources Equipment under this limited warranty shall be terminated if:

Proper service is not performed on the machine.
The machine is modified or altered in any way.
The machine is being used or has been used for purposes other than those for which the machine was intended.

DISCLAIMER OF IMPLIED WARRANTIES & CONSEQUENTIAL DAMAGES

Belco Resources Equipment obligation under this limited warranty, to the extent allowed by law, is in lieu of all warranties, implied or expressed, including implied warranties of merchantability and fitness for a particular purpose and any liability for incidental and consequential damages with respect to the sale or use of the items warranted. Such incidental and consequential damages shall include but not be limited to: transportation charges other than normal freight charges; cost of installation other than cost approved by Belco Resources Equipment; duty; taxes; charges for normal service or adjustment; loss of crops or any other loss of income; rental of substitute equipment, expenses due to loss, damage, detention or delay in the delivery.

REGISTRATION

The online Warranty Registration must be completed in order to qualify for coverage on this Limited Warranty. Visit br-equipment.com, click on "Warranty Registration" and completely fill out the form to register the new piece of equipment.

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